

Eurotaff AR 50

Heavy duty, seamless, elastomeric polyurea coating system

Description

Polyuria Eurotaff AR 50 is a fast setting, rapid curing, 100% solids, flexible, aromatic, two component spray pure polyurea that can be applied to suitably prepared surfaces such as concrete, metal, timber and etc. It is extremely fast gel time to which makes it unrivalled. Eurotaff polyurea AR 50 is innovatively designed for heavy duty lining applications in a corrosive, erosive and load bearing environments. It is applied in Car park decks, wastewater lining, oil & gas tanks, marine bilge, tunnels, pipeline coating, railways, geotextile lining, potable water reservoir and etc.

Advantages

- Environmentally friendly- 100% solids
- Spray applied
- Excellent chemical resistance, thermal stability
- Very fast turn-around time, ideal for shut down time and nonstop in service environments
- Seamless and monolithic, including field joints
- Significantly enhances the durability of reinforced concrete
- Colour stability when coated with Eurotaff 500 aliphatic as a topcoat
- Can be applied at ambient temperature from -20° C to 70° C

Applications

- Car park decks
- Corrosive and erosive environments
- Potable and wastewater treatment
- Oil & gas tank, reservoir and pipeline coating
- Load bearing application such as bridges and railway decks
- Tunnel lining

Specifications at 23° c

Features	Standards	units
Adhesion to concrete	ASTM D4541	330 Psi
Adhesion to steel	ASTM D4541	1800 Psi
Adhesion to timber	ASTM D4541	240 Psi
Abrasion membrane	ISO 5470-1:1999	255 Gm
Durometer harness	ASTM D2240	Shore D45-50
Tear strength	ASTM C1004	400 Pli
Tensile strength	UNE-EN ISO 527-3	17,5 Mpa
Flammability	Self-Extinguishing	Euroclase E
Water Vapour Transmission Speed	ISO 7783 Clase I	Sd>5m
Not migration to Potable Water	EU98/93/CE	Able
Foot Contact, Soils Walls	EN 1186:1:2002	Able
Elongation	ASTM DA 12-92	450-530%
Recommended Thickness	-	1 layer(2mm)
Temperature resistant in asphaltic	-	160°c 8 hours

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Surface preparation

All surfaces must be clean, dry and in sound condition. Eurotaff AR50 should be sprayed satisfactorily on a cold substrates. Further, the substrate should be free from grease, oil, dirt or other contaminants that will interfere with proper adhesion.

Steel: Steel surfaces should be degreased and grit blasted to SA2½ immediately prior to application. It is recommended that specifiers follow the guidelines for surface preparation from the data sheet for the primer selected. The primer surface must be free from grease, oil, dirt and other loosely adhering materials.

Concrete: Remove all laitance, form oil, curing compounds, grease and other surface contaminants. Apply diamond grind or light shot-blast to provide smooth profile. Remove all dust by vacuum cleaning. Fill any large voids exposed using Eurotaff polyurea 300 Primer with (0.0-0.2) mm silica sand. Cement based substrates should be at least 21 days old and moisture content should not exceed 5% before coating.

Substrate preparation guideline

Substrate	Environment	Preparation	1 st coat	2 nd coat
Steel	Immersive/ chemical	Blast (75-200)mic	100 microns Eurotaff 300 Primer zinc	2 mm Eurotaff AR50
Steel	Abrasive	Blast (75-200)mic	100 microns Eurotaff 300 Primer zinc	2 mm Eurotaff AR50
Concrete	Immersive/ Chemical	Blast (75-200)mic	200 microns Eurotaff 300 Primer	2 mm Eurotaff AR50
Concrete	Abrasive	Blast (75-200)mic	200 microns Eurotaff 300 Primer	2 mm Eurotaff AR50

Priming

To follow proper preparation, the substrate must be primed. Sound and dry concrete and steel must be primed with **Eurotaff Primers**. For other surfaces consult Eurotaff. For concrete, suggested application rate is 250 microns per m². For steel substrates, suggested rate is 150 microns per m². A broadcast of kiln-dried sand is recommended for optimum adhesion properties. The primer shall be allowed to become touch-dry prior to application of Eurotaff AR50

Colour Stable Topcoat

If coloured finishing is required, a minimum 100 micron film of **Eurotaff 500** with desired colour should be applied. Eurotaff 500 Top coat should be applied to clean and dry Eurotaff AR50 surface within 3/6 hours of application. For applications exceeding 6 hours, surface should be recoated with Eurotaff 300 and allowed to dry prior to application.

Quality control criteria

The typical physical properties given above are derived from controlled laboratory testing of Eurotaff Polyurea AR50, spray applied in accordance with the Eurotaff Method Statement. Results derived from testing field-applied samples may vary depending on:

- Equipment condition
- Product temperature
- Weather conditions
- Film thickness
- Age of tested sample

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Curing

<u>Gel time</u>	<u>12 seconds</u>
<u>Light Traffic</u>	<u>2 hour</u>
<u>Curing starts</u>	<u>24 hours</u>
<u>Total curing</u>	<u>7 days</u>

Storage

Eurotaff AR50 has a 12 months shelf life if kept in a dry and clean warehouse. Air conditioned store between +20 C and +30 C in the original sealed containers. Any changes in colour have no negative effect on reactivity and physical properties of the coating.

Packaging and equipment:

- Part A (Isocyanate/ non-hazardous) in 225 kg drum
- Part B (Polyol-Amina/ hazardous) in 230 kg drum
- Graco EXp2 Spray machine or similar with 2000 psi/2800 psi
- Air compressor with 100/130 psi
- Temperatures 80^a polyol 80^o isocyanate
- Hoses 75^o

Technical support

Eurotaff offers a comprehensive technical support service to specifiers, end users and contractors. Eurotaff is also able to offer on-site technical and laboratorial assistance, field based R&Ds and professional specification assistance whole around the world.